

5 THIRD WAY, AVONMOUTH
BRISTOL BS11 9HL, UK

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CUSTOMER SPECIFICATION

NO : CSP295.01

CUSTOMER: PROCTOR PAPER & BOARD

DATE: 16/03/15

TECHNICAL CONVERTERS PRODUCT CODE: APRC197.01

END USE: DECORATIVE BOARD

MATERIALS

| INTERNAL CODE | MATERIAL | SUB (GM2) | RANGE |
|---------------|-----------------------------|--------------|--------------------|
| 017M05 | 12MU BRIGHT GOLD MET PET | 17.0 | -1.7 / +1.7 |
| LL01 | ADHESIVE | 2.5 | -0.5 / +1.5 |
| 260V04 | 300MU WHITE BOARD | 260.0 | -26 / +26 |
| | TOTAL | 279.5 | -28.2 +28.2 |

SLITTING

ROLLS TO BE SLIT AS CUSTOMER REQUESTS ON 152 MM CORES. METALLISED PET OUT. TOLERANCE ON WIDTH IS +/- 1.0MM.

DESCRIPTION

17.0 G/M2 (12 MICRON) HIGH GLOSS GOLD METALLISED POLYESTER FILM LAMINATED ON METALLISED SIDE TO 260G/M2 WHITE TRUCARD BOARD WITH 2.5 G/M2 LL01 TWO PART CURING ADHESIVE .

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PROPERTIES

1. MATERIAL TO BE REFLECTIVE AS ORIGINAL SAMPLE SUPPLIED.
2. ADHESION TO THE POLYESTER TO THE BOARD SHALL BE SUCH THAT AT LEAST THE CLAY COATING COMES OFF THE BOARD
3. MATERIAL TO BE CREASE FREE AND WITHOUT BLEMISHES.
4. THE POLYESTER SUITABLE FOR PRINTING

LABELLING

EACH ROLL WILL BE LABELLED WITH ITS OWN I.D NUMBER. IN THE EVENT OF A PROBLEM THEN THIS NUMBER SHOULD BE QUOTED FOR INVESTIGATION.

PACKING

ROLLS WILL BE WRAPPED IN PROTECTIVE CORRUGATED SHEETS AND POLYTHENE THEN STRETCHED WRAPPED ONTO PALLETS, SECURELY.

SIGNED:

TECHNICAL DIRECTOR

H. A. Freeman