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**TECHNICAL Converters Ltd**

CUSTOMER SPECIFICATION

NO : CSP294.01

CUSTOMER: PROCTOR PAPER & BOARD

DATE: 16/03/15

TECHNICAL CONVERTERS PRODUCT CODE: APRC197.01

END USE: DECORATIVE BOARD

**MATERIALS**

INTERNAL CODE	MATERIAL	SUB (GM2)	RANGE
033M05	23MU BRIGHT SILVER MET PET	33.0	-3.3 / +3.3
LL01	ADHESIVE	2.5	-0.5 / +1.5
260V04	300MU WHITE BOARD	260.0	-26 / +26
	<b>TOTAL</b>	<b>295.5</b>	<b>-29.8 +30.8</b>

**SLITTING**

ROLLS TO BE SLIT AS CUSTOMER REQUESTS ON 152 MM CORES. METALLISED PET OUT. TOLERANCE ON WIDTH IS +/- 1.0MM.

**DESCRIPTION**

33.0 G/M2 (25 MICRON) HIGH GLOSS SILVER METALLISED POLYESTER FILM LAMINATED ON METALLISED SIDE TO 260G/M2 WHITE TRUCARD BOARD WITH 2.5 G/M2 LL01 TWO PART CURING ADHESIVE .

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#### **PROPERTIES**

1. MATERIAL TO BE REFLECTIVE AS ORIGINAL SAMPLE SUPPLIED.
2. ADHESION TO THE POLYESTER TO THE BOARD SHALL BE SUCH THAT AT LEAST THE CLAY COATING COMES OFF THE BOARD
3. MATERIAL TO BE CREASE FREE AND WITHOUT BLEMISHES.
4. THE POLYESTER SUITABLE FOR PRINTING
5. THE PRODUCT CAN BE SUPPLIED IN OTHER COLOURS BY COATING ON TOP OF THE SILVER. THIS DOES NOT APPLY TO GOLD

#### **LABELLING**

EACH ROLL WILL BE LABELLED WITH ITS OWN I.D NUMBER. IN THE EVENT OF A PROBLEM THEN THIS NUMBER SHOULD BE QUOTED FOR INVESTIGATION.

#### **PACKING**

ROLLS WILL BE WRAPPED IN PROTECTIVE CORRUGATED SHEETS AND POLYTHENE THEN STRETCHED WRAPPED ONTO PALLETS, SECURELY.

**SIGNED:**

*MAF*

**TECHNICAL DIRECTOR**

*M. A. Freeman*